



# Fortus 380mc and 450mc

## Get the latest FDM® technology for advanced prototyping and production.

Bring the speed, agility and design freedom of advanced additive manufacturing to your business while gaining the latest advances in FDM technology.

The Fortus 380mc™ and Fortus 450mc™ 3D Production Systems build high-requirement prototypes, rugged jigs, fixtures and tooling, and custom production parts in familiar thermoplastics. And these 3D production systems are engineered for ease of use, including an all-new, intuitive touchscreen interface for smooth workflow. Both let you choose materials individually or in economical bundles.

### Fortus 380mc:

Quickly build advanced prototypes and production aids as large as 355 x 305 x 305 mm (14 x 12 x 12 in.) in eight standard and engineering thermoplastics.

### Fortus 450mc:

Get all the capabilities of the Fortus 380mc, plus a larger build envelope (406 x 355 x 406 mm [16 x 14 x 16 in.]) and the option to run high-performance thermoplastics for specialized production parts in demanding fields such as medical, aerospace, research and defense.



LEARN MORE ABOUT THE FORTUS 380MC AND 450MC AT [STRATASYS.COM](https://www.stratasys.com)



# Fortus 380mc and 450mc

## At the core:

### Advanced FDM technology

Fortus® systems are based on Stratasys® FDM technology. FDM builds parts in production-grade thermoplastics, enabling the most durable parts.

Fortus systems use a wide range of thermoplastics with advanced mechanical properties so your parts can endure high heat, caustic chemicals, sterilization and high-impact applications.

### No special facilities needed

You can install a Fortus 3D Production System just about anywhere. No special venting is required because Fortus systems produce no noxious fumes, chemicals or waste.

### No special skills needed

Compared to other additive fabrication systems, Fortus 3D Production Systems are easy to operate and maintain as there are no messy powders to handle and contain. They're so simple, an operator can be trained to operate a Fortus system in less than 30 minutes.

### Get your benchmark on the future of manufacturing

Fine details. Smooth surface finishes. Accuracy. Strength. The best way to see the advantages of a Fortus 3D Production System is to have your own part built on a Fortus system. Get your free part at: [stratasys.com](http://stratasys.com)

## System Specifications

### SYSTEM CONFIGURATION

<b>Build Envelope (XYZ)</b>	<b>380mc:</b> 355 x 305 x 305 mm (14 x 12 x 12 in.)	<b>450mc:</b> 406 x 355 x 406 mm (16 x 14 x 16 in.)
<b>Material Delivery</b>	<b>380mc:</b> One bay each for material and support canisters	<b>450mc:</b> Two bays each for material and support canisters <i>Auto changeover between canisters</i>

## Material Options

	LAYER THICKNESS:				SUPPORT	AVAILABLE COLORS:
	0.330 mm (0.013 in.)	0.254 mm (0.010 in.)	0.178 mm (0.007 in.)	0.127 mm (0.005 in.)		
					STRUCTURE:	
<b>ABS-ESD7™</b>		X	X		Soluble	■ Black
<b>ABS-M30™</b>	X	X		X	Soluble	■ Ivory ■ White ■ Black ■ Red ■ Blue ■ Dark Gray
<b>ABS-M30i™</b>	X	X	X	X	Soluble	■ Ivory
<b>ASA</b>	X	X	X	X	Soluble	■ Black ■ Dark Blue ■ Dark Gray ■ Green ■ Light Gray ■ Yellow ■ White ■ Orange ■ Ivory ■ Red
<b>FDM Nylon 12™</b>	X	X	X		Soluble	■ Black
<b>PC</b>	X	X	X	X	Breakaway, Soluble	■ White
<b>PC-ABS</b>	X	X	X	X	Soluble	■ Black
<b>PC-ISO™</b>	X	X	X		Breakaway	■ Translucent Natural ■ White
<b>ULTEM® 9085 resin (450mc only)</b>	X	X			Breakaway	■ Tan ■ Black
<b>ULTEM 1010 resin (450mc only)</b>	X	X			Breakaway	■ Natural
<b>ST-130 (450mc only)</b>		Only available in 0.330 mm (0.013 in.)			Breakaway	■ Tan

### OTHER SPECIFICATIONS

<b>System Size and Weight</b>	129.5 cm x 90.2 cm x 198.4 cm (51 x 35.5 x 78.1 in.) 601 kg (1325 lbs.)
<b>Achievable Accuracy</b>	Parts are produced within an accuracy of $\pm .127$ mm ( $\pm .005$ in.) or $\pm .0015$ mm/mm ( $\pm .0015$ in/in), whichever is greater. Z part accuracy includes an additional tolerance of $-0.000$ / $+ \text{slice height}$ . Note: Accuracy is geometry dependent. Achievable accuracy specification derived from statistical data at 95% dimensional yield.
<b>Network Communication</b>	10/100 base T connection. Ethernet protocol.
<b>Operator Attendance</b>	Limited attendance for job start and stop required.
<b>Power Requirements</b>	208VAC 3 phase, 50/60 Hz, consumes 18 Amps
<b>Regulatory Compliance</b>	CE
<b>Software</b>	All Fortus systems include Insight™ and Control Center™ job processing and management software.
<b>Operating System</b>	Microsoft Windows 8.1 and Windows 8 (Pro, Enterprise), Microsoft Windows 7 (Pro, Enterprise, Ultimate), Microsoft Windows Vista (Business, Enterprise, Ultimate), Microsoft Windows Server 2008, Microsoft Windows Server 2003

# stratasys

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